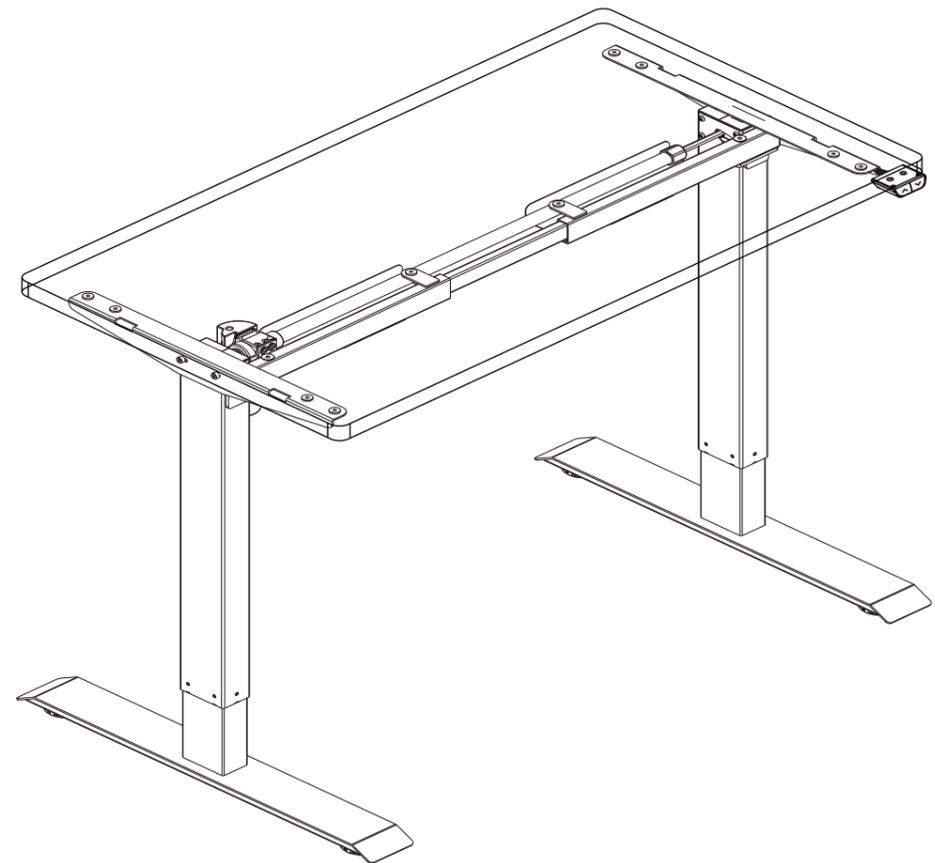


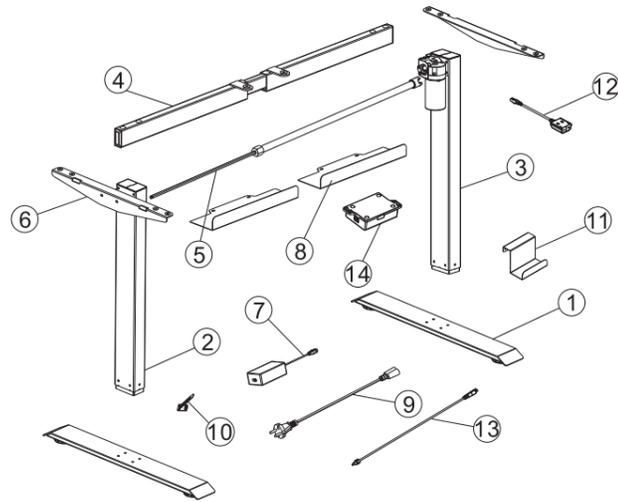
## 2 Stage Height Adjustable Desk (HAFS121) Assembly Instructions



## UNPACKING INSTRUCTIONS

Carefully open the carton, and lay out the parts on a protective surface to avoid damage. Check pack contents against the parts list to ensure all components have been received. Do not use damaged or defective parts. Carefully read all instructions before starting assembly of the desk.

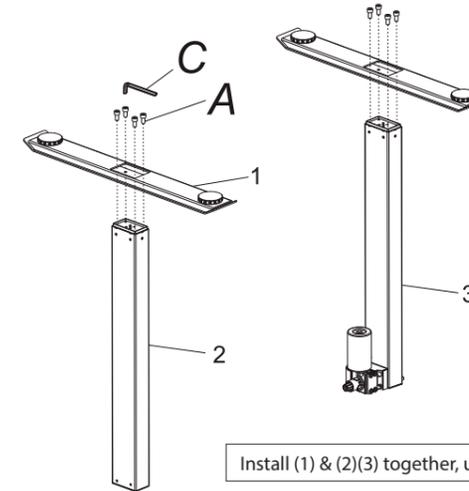
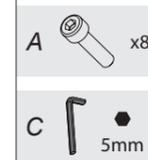
## PARTS OVERVIEW



## PARTS LIST

Part	Description	Qty	Part	Description	Qty
1	Base Foot	2	12	Control Panel	1
2	Slave Column	1	13	Switch Cord	1
3	Motor Column	1	14	Control Box	1
4	Adjustable Length Support Beam	1	A	M6	12
5	Adjustable Drive Shaft	1	B	M8	4
6	Desktop Cross Beam	2	C	Allen Key 4mm/5mm	1
7	Power Adaptor	1	D	Allen Key 2.5mm	1
8	Drive Shaft Cover Plate	2	E	M4	4
9	Mains Power Lead	1	F	ST4.2	15
10	Cable Tie	4	G	Wrench	1
11	Power Adaptor Bracket	1			

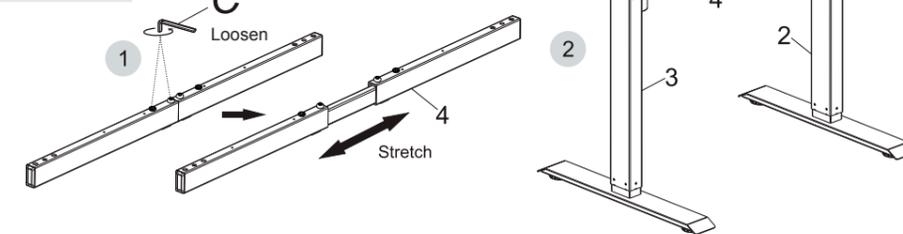
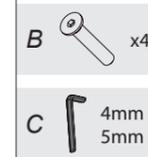
## STEP 1 Install base foot to each column.



**TOP TIP**  
For each component, always start all screws in their threads before tightening any screw fully.

Install (1) & (2)(3) together, use 5mm allen key (C) to tighten the screws (A).

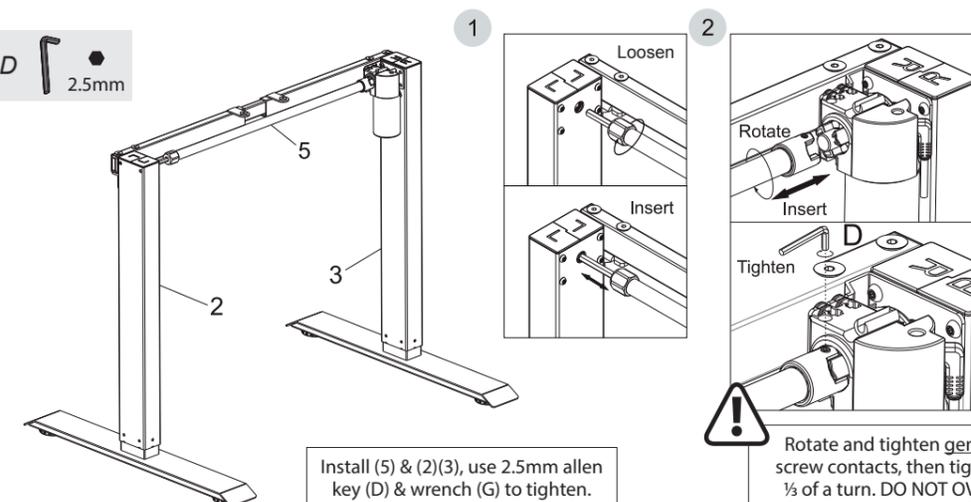
## STEP 2 Install adjustable length support beam (4).



Loosen screws on beam (4) with 4mm allen key (C), then stretch supporting beam.

Install beam on the columns (2)(3), tighten screw (B) with 5mm allen key (C).

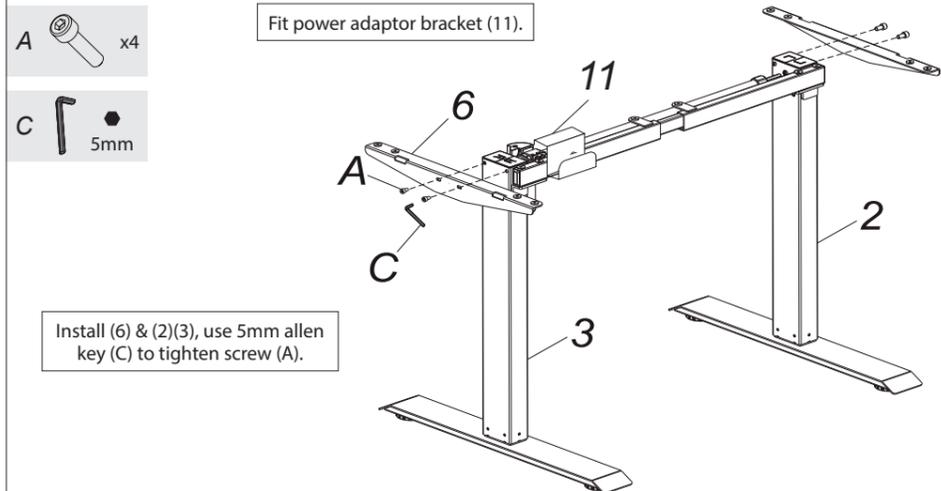
## STEP 3 Install adjustable drive shaft.



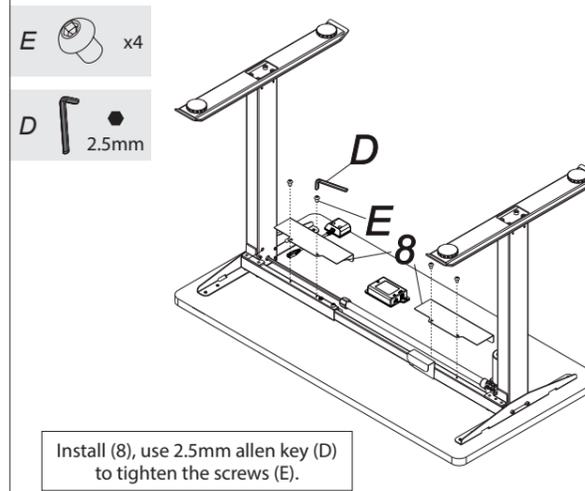
Install (5) & (2)(3), use 2.5mm allen key (D) & wrench (G) to tighten.

Rotate and tighten gently, until the screw contacts, then tighten by up to 1/5 of a turn. DO NOT OVERTIGHTEN.

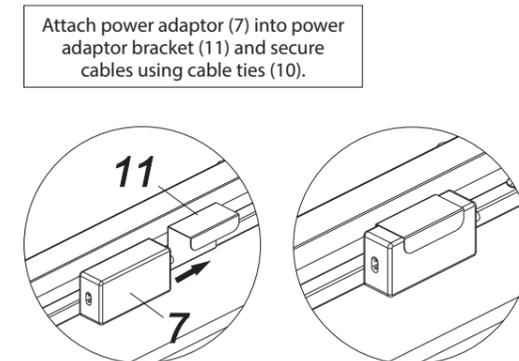
**STEP 4** Install desktop cross beams.



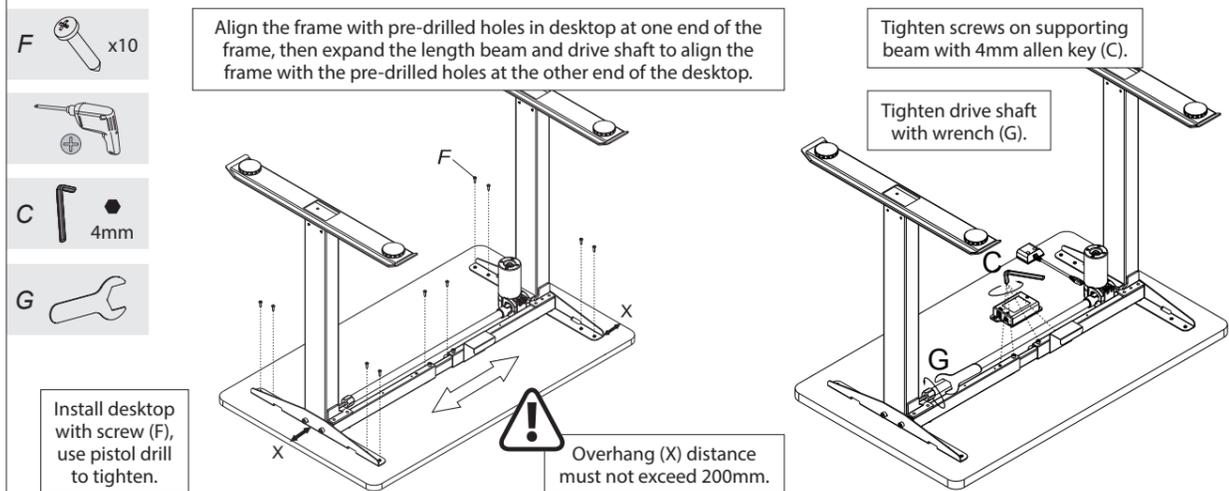
**STEP 7** Install drive shaft cover plate.



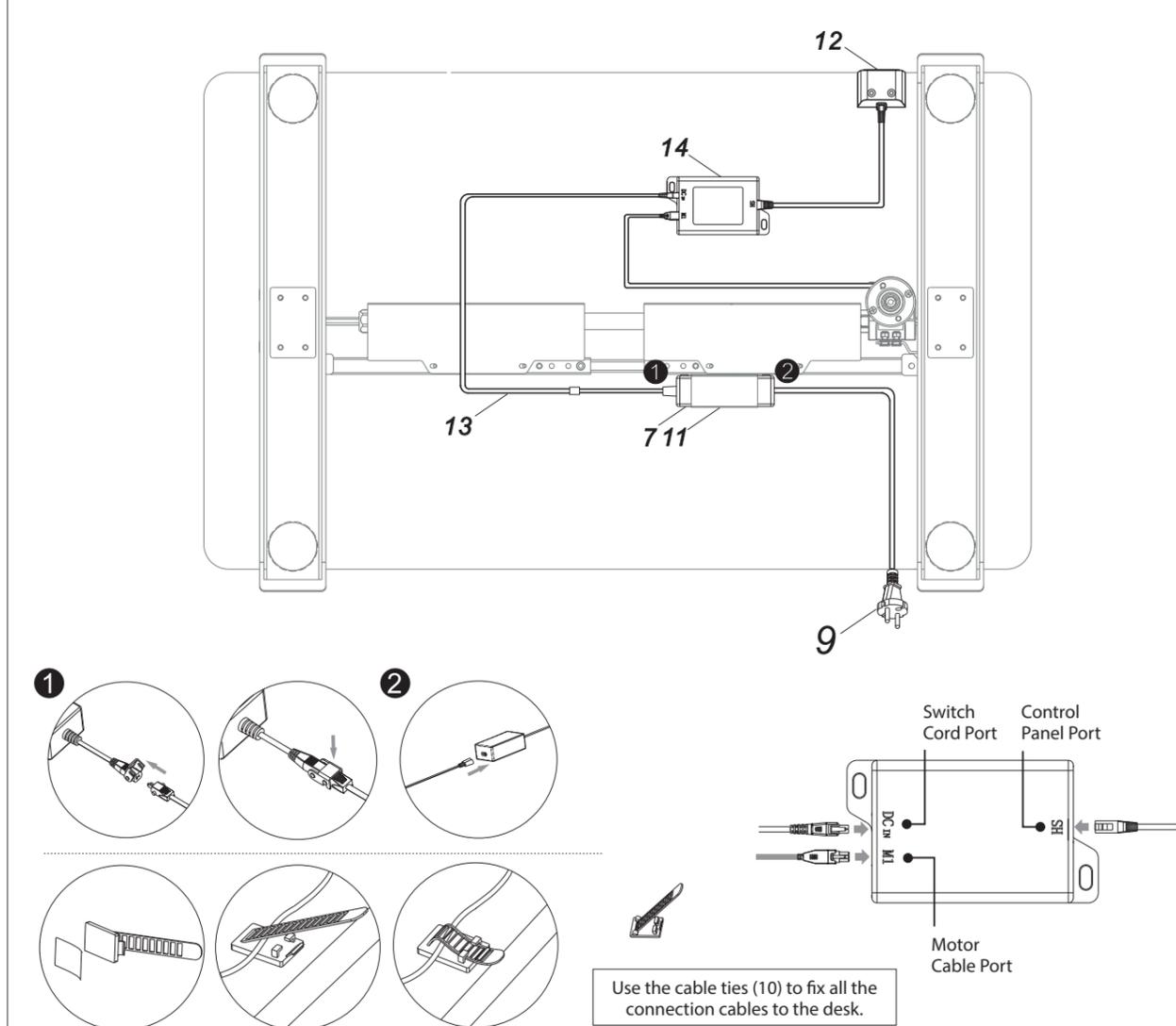
**STEP 8** Install power adaptor.



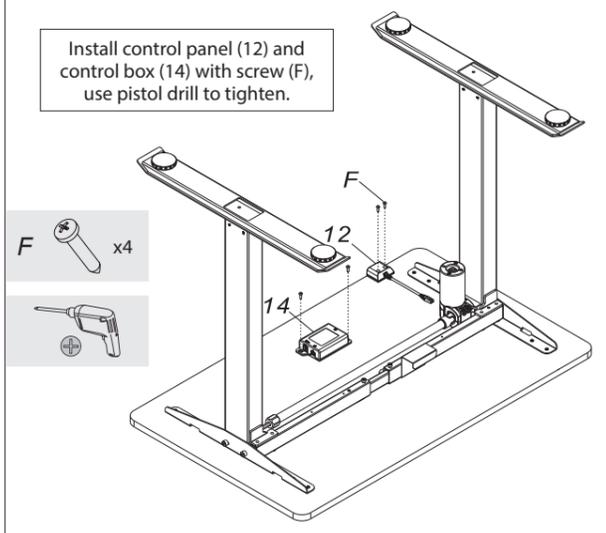
**STEP 5** Install desktop.



**STEP 9** Connect all the cables to the power adaptor (7).

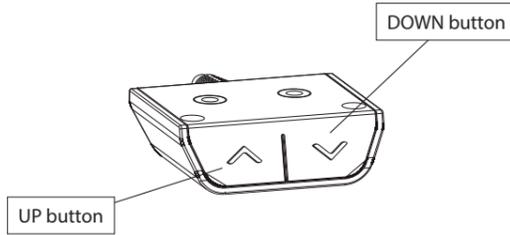


**STEP 6** Install control panel and control box.



## HEIGHT CONTROL INSTRUCTIONS

Press the UP button to lift the desk.  
Press the DOWN button to lower the desk.



### Reset

When the desk is at the lowest position press the DOWN button for 5 seconds.

### Anti-collision

The control box includes a built-in sensor which detects resistance. When encountering any object underneath the desk the motor instantly stops and reverses. To turn off the anti-collision function hold down the UP & DOWN buttons together for 5 seconds.

## TECHNICAL DATA

Column Number	2
Maximum Load	70kg
Maximum Speed	25mm/second
Input Voltage	100-240v
Lowest Position	710mm
Highest Position	1210mm
Desktop Size	Width 1000-1600 mm Depth 500-800 mm
Duty Cycle	Continuous operation for 2 minutes at most after pause for 18 minutes
Operating Temperature Range	0-40°C

## TROUBLESHOOTING

Symptom	Possible Cause	Remedy
1 No response from a long press of the DOWN button after power is connected.	Cables not connected properly.	Check connections and retry.
	Power supply off.	Check power supply.
	Other fault.	Contact your supplier.
2 Desk does not lift when up button is pressed.	Overloaded (maximum load 70kg including desktop).	Check and lighten load if necessary.
	Power or connection fault.	Check power supply and connections in Symptom 1.
	Other fault.	Contact your supplier.
3 Cuts out during use.	Duty cycle exceeded 2 minutes on - 18 minutes off.	Wait 30 minutes for the motor to cool and retry.
	Other fault.	Contact your supplier.
4 No response from pressing the UP or DOWN buttons, after working for a period of time.	Duty cycle exceeded 2 minutes on - 18 minutes off.	Wait 30 minutes for the motor to cool and retry.
	Other fault.	Contact your supplier.
5 During lifting the desktop automatically returns	Overloaded (maximum load 70kg including desktop).	Check and lighten load if necessary.
	Desk is shaking too much.	



## SAFETY

### Assembly

- Only to be assembled by a competent person - check carefully for complete and correct assembly before use.
- Dispose of packaging in an environmentally-friendly manner. Recycle cardboard and paper.
- Keep plastic and small parts out of the reach of children. Danger of suffocation/choking.

### Product care

- Unplug before servicing and cleaning.
- Wipe surfaces with a damp microfibre cloth - do not spray cleaner near electrical parts or connections.
- Do not use chemical or abrasive cleaners.
- Do not leave work surface wet.
- Use a drinks coaster to prevent marks.
- Use a mouse mat to prevent abrasion of the work surface.

### End of life disposal

- This product must be recycled in accordance with WEEE directives.

